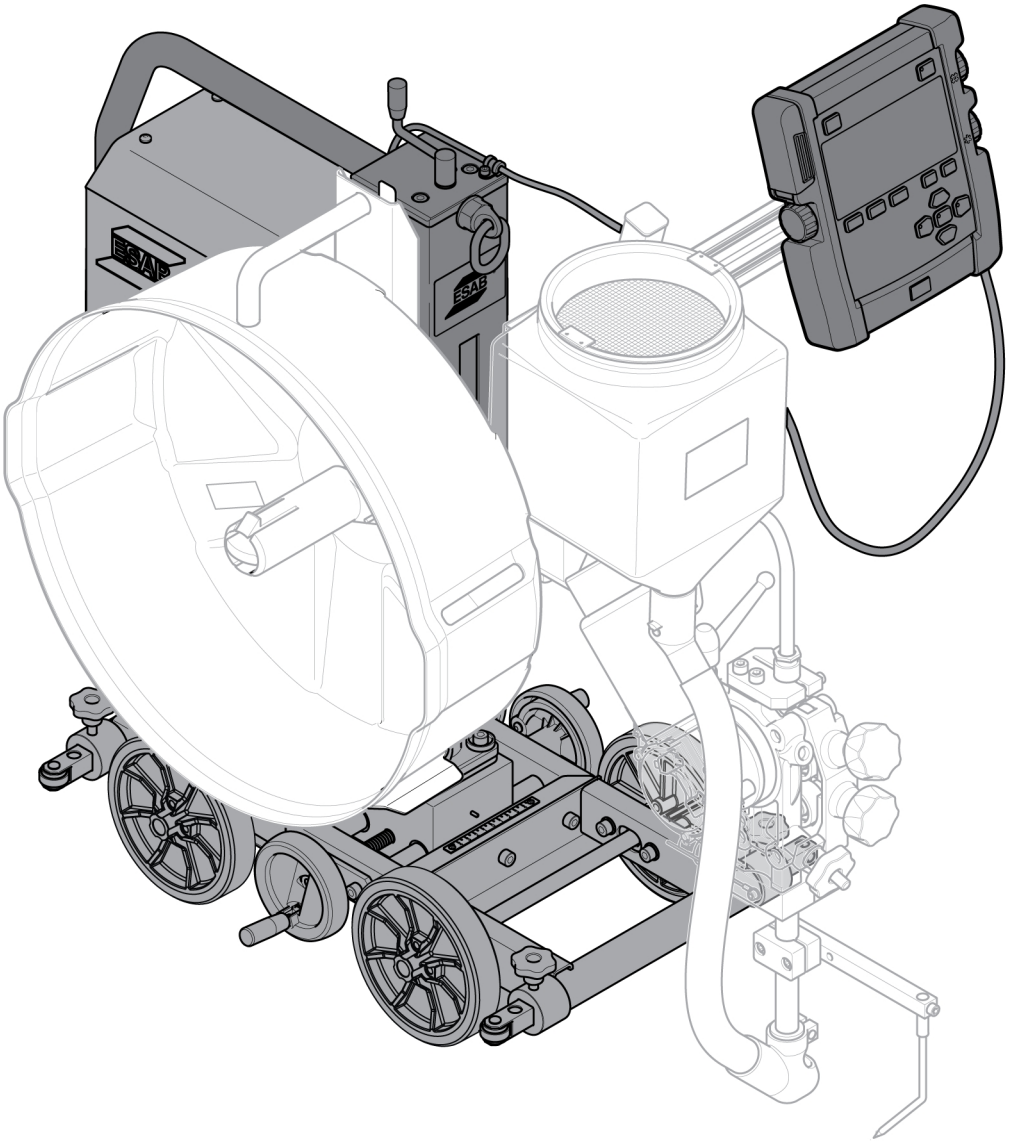
Versotrac EWT 1000 Chassis



Spare parts list

0463 614 001 GB 20260923

Valid for: serial no. 841-, 905-xxx-xxxx &
LX905-xxxx-xxxx

Ordering no.	Product
0904 200 880	Versotrac EWT 1000 SAW
0904 200 890	Versotrac EWT 1000 Chassis 2WD
0904 200 891	Versotrac EWT 1000 Chassis 4WD

This document also includes spare parts for the following accessories:

0908 520 880	Bobbin module
0904 557 880	Three wheeler module
0904 537 880	Steering handle
0446 151 880	Idling roller
0904 223 880	Work piece voltage reference brush

Spare parts may be ordered through your nearest ESAB dealer, see **esab.com**. When ordering, please state product type, serial number, denominations and ordering numbers according to the spare parts list. This facilitates dispatch and ensures correct delivery.

Maintenance and repair work should be performed by an experienced person, and electrical work only by a trained electrician. Use only recommended spare parts.

For accessories to the product, see the instruction manual.

For spare and wear parts to welding heads, see the separate manuals for EWH 600 /EWH 1000 and EWH 1600 Gouging.

1 SPARE PARTS 4
1.1 Tractor base, rear module 4
1.2 Tractor base, front module. 6
1.3 Side slider assembly 7
1.4 Column 9
2 ACCESSORIES SPARE PARTS 11
2.1 Bobbin module 11
2.2 Three wheeler module 13
2.3 Steering handle 16
2.4 Idling roller 18
2.5 Work piece voltage reference brush 19
2.6 4 wheel drive kit 20
2.7 Wheel kit 21

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1 SPARE PARTS

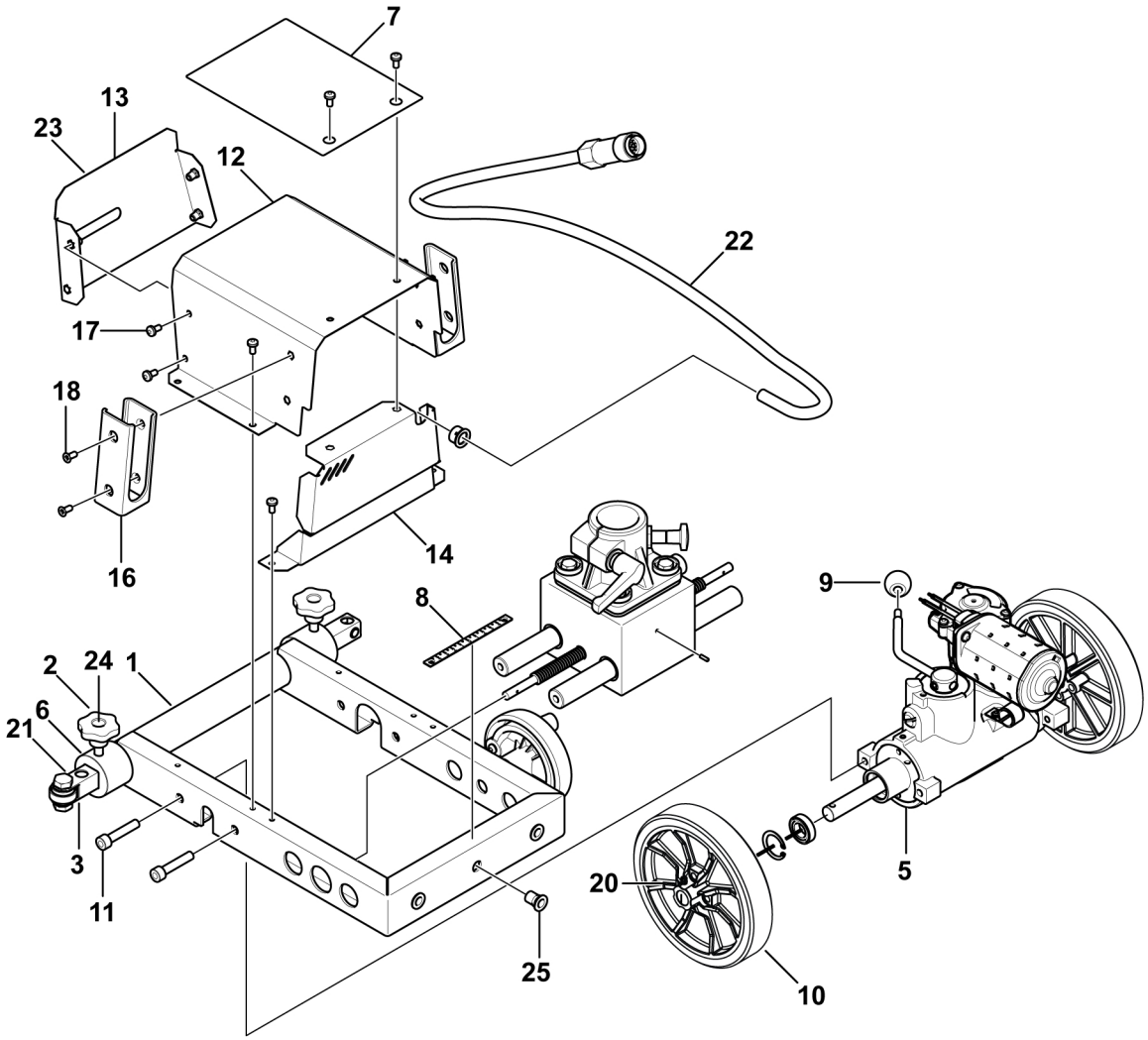
1.1 Tractor base, rear module

Item	Qty.	Ordering no.	Denomination	Notes
1	1		Modular base, frame rear	
2	2		Adjuster	30-M8×20, see item 101.
3	1	0904 540 880	Guide bar	
5	1	0904 528 880	Drivetrain	
6	2		Steering guide bar	Sw-A4, see item 101.
7	1	0904 238 001	Module assembly decal	
8	1	0904 262 001	Linear scale	+/- 4 cm
9	1	0218 811 004	Ball grip plastic	D32/M8
10	2		Versotrac high temp wheel	See item 102.
11	4		Screw	M8×40
12	1	0904 524 880	Foot cover	
13	1	0904 252 880	Cover back complete	
14	1	0904 254 880	Cover front complete	
16	2	0904 253 001	Cable support	
17	4		Screw	M5×10
18	4		Screw	M5×12
20	2		Roll pin	D5×40, see item 102.
21	2		Screw	M4×8, see item 101.
22	1	0904 274 880	Drive unit cable harness	
23	1	0904 239 001	Foot plate decal	
24	2		Label yellow	See item 101.
25	3	0192 529 124	Rivet nut	M8

SPARE PARTS KITS

Item	Qty.	Ordering no.	Denomination	Notes
101	**1**	**0464 666 010**	**Adjuster kit**	**Includes items: 2, 6, 21, 24 and tube insulation.**
102	**1**	**0464 666 011**	**Versotrac high temp wheel kit**	**Includes items: 10 and 20.**

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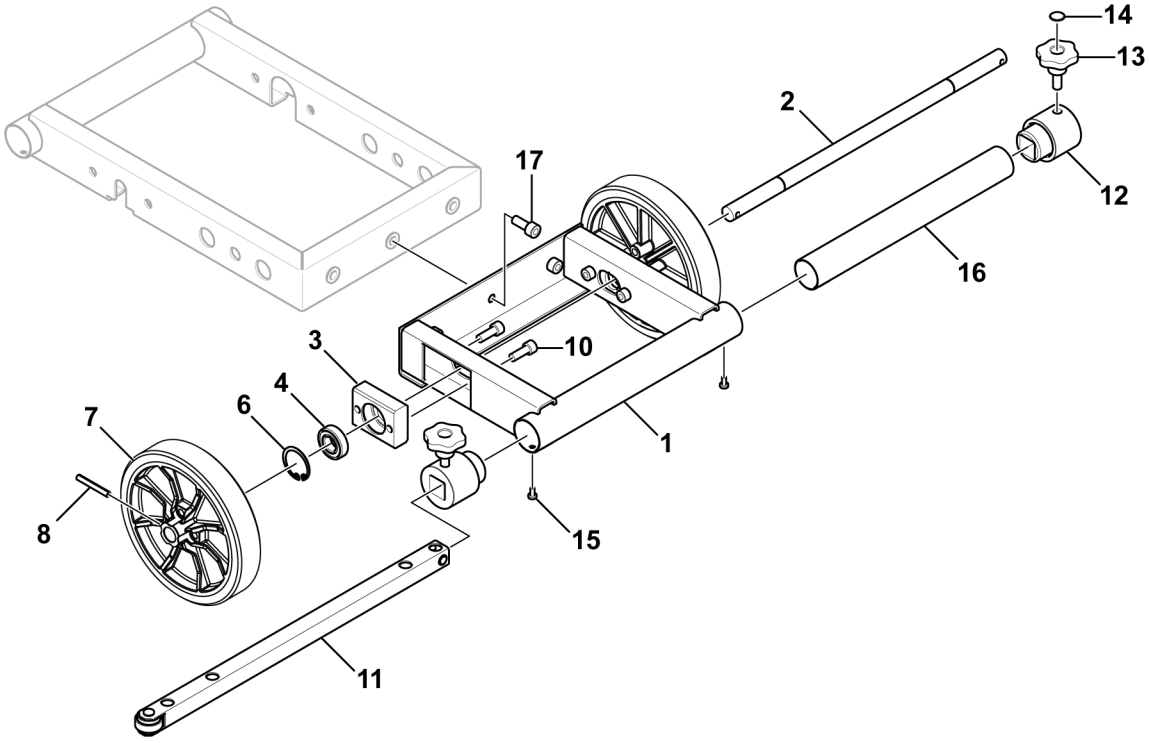
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1.2 Tractor base, front module.

Item	Qty.	Ordering no.	Denomination	Notes
1	1	0904 250 881	Front frame assembly	
2	1	0904 297 001	Wheel shaft	
3	2		Bearing housing	See item 201.
4	2		Ball bearing	6002-2RS, see item 201.
6	2		Lock ring	D15, see item 201.
7	2		Versotrac high temp wheel	See item 203.
8	2		Roll pin	D5×40, see item 203.
10	4		Screw	M6×16
11	1	0904 540 880	Guide arm	
12	2		Isolation collar-guide arms	See item 202.
13	2		Adjuster	30-M8×20, see item 202.
14	2		Label yellow	See item 202.
15	2		Screw	MRX-Taptite 4×8, see item 202.
16	1		Tube insulation	See item 202.
17	3		Screw	Allen socket, 8.8 M8×20

SPARE PARTS KITS

Item	Qty.	Ordering no.	Denomination	Notes
201	**1**			**Includes items: 3, 4 and 6.**
202	**1**	**0464 666 010**	**Adjuster kit**	**Includes items: 12, 13, 14, 15 and 16.**
203	**1**	**0464 666 011**	**Versotrac high temp wheel kit**	**Includes items: 7 and 8.**



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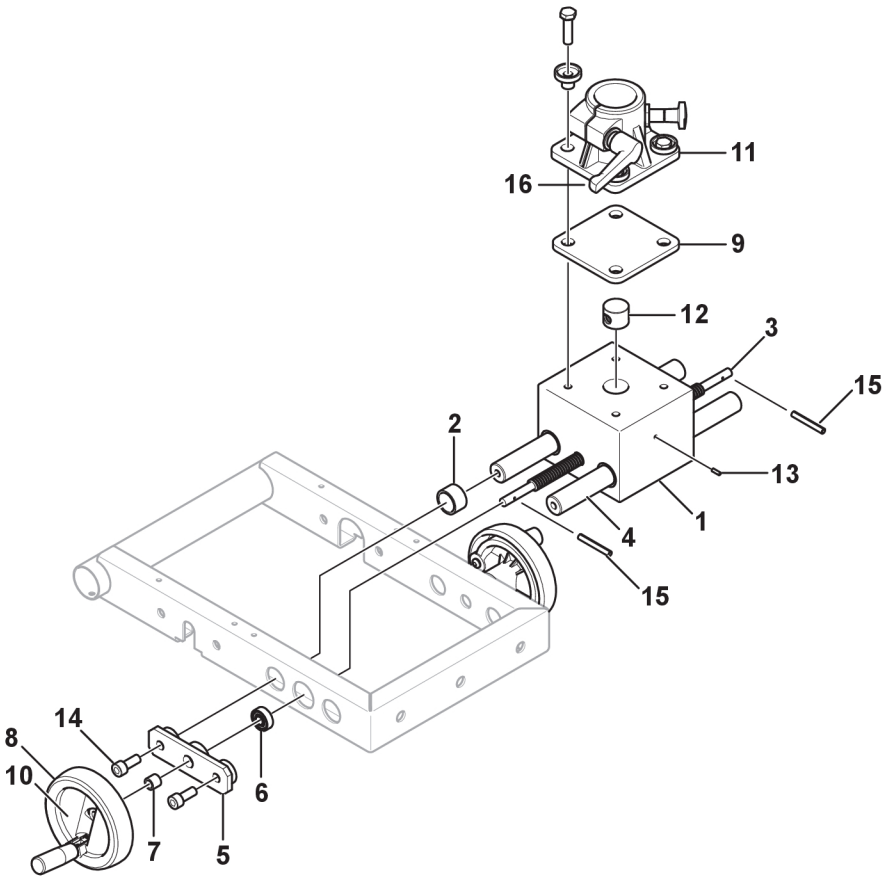
1.3 Side slider assembly

Item	Qty.	Ordering no.	Denomination	Notes
1	1		Slider housing	See item 303.
2	4		Bushing	540-020×25×15, see item 303.
3	1		Trapezoidal base screw slider	See item 303.
4	2		Base slider	See item 303.
5	2		Bearing housing	See item 303.
6	2	0221 301 810	Ball bearing	22/8/7, see item 303.
7	2		Spacer sleeve	See item 301.
8	2		Disc wheel	D=100 mm, see item 301.
9	1	0904 269 001	Isolation plate	
10	4		Label yellow	See item 301 and 302.
11	1	0905 437 880	Foot clamp complete	
12	1		Nut	See item 303.
13	1		Distance screw	M3×18, see item 302 and 303.
14	4		Screw	M8×20, see item 303.
15	2		Roll pin	D3×28, see item 303.
16	1	0193 570 131	Lock lever	

SPARE PARTS KITS

Item	Qty.	Ordering no.	Denomination	Notes
301	**1**	**0464 666 008**	**Knob kit**	**Includes items: 7, 8 and 10.**
302	**1**	**0464 666 009**	**Insulating tube kit**	**Includes items: 10 and 13.**
303	**1**	**0464 666 015**	**Side slider kit**	**Includes items: 1, 2, 3, 4, 5, 6, 12, 13, 14 and 15.**

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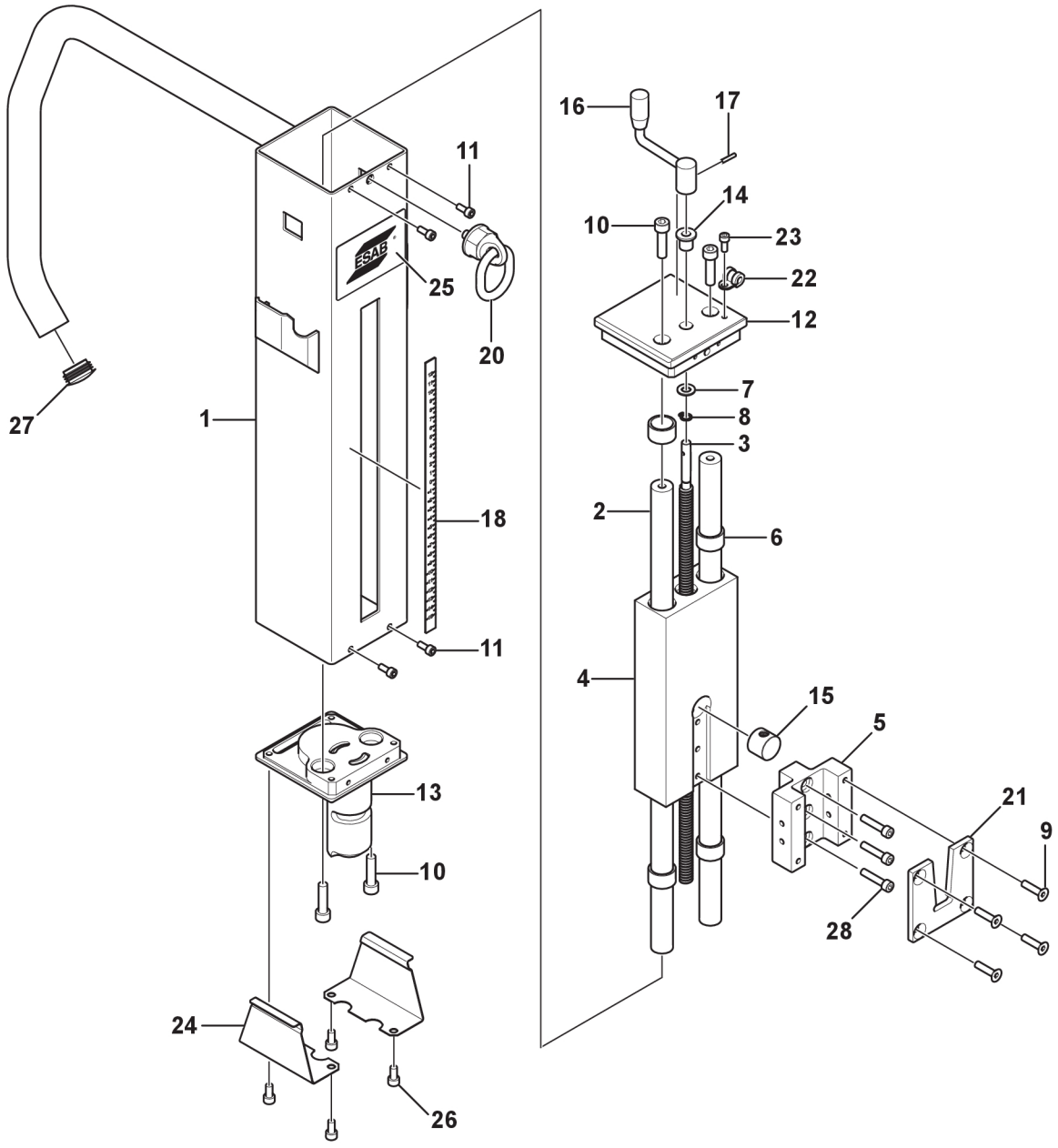
1.4 Column

Item	Qty.	Ordering no.	Denomination	Notes
1	1	0904 572 880	Column welded	
2	2		Slider shaft	
3	1		Axle	TR 12×3
4	1		Sliding block	
5	1		Slider mount	See item 403.
6	4		Bushing	540-020×25×15
7	1		Washer	D16/8.4×1.5, see item 402.
8	1		Lock ring	D8, see item 402.
9	4		Screw	M6×25, see item 403.
10	4		Screw	M8×25, see item 402.
11	4		Screw	M5×12
12	1		Lid	
13	1		Foot	
14	1		Bushing	See item 402.
15	1	0145 862 001	Nut	
16	1		Handle	Slide, see item 402.
17	1		Roll pin	See item 402.
18	1	0904 263 001	Ruler vertical slide	
20	1	0904 264 001	Lifting eye	
21	1		Plate	See item 403.
22	1	0417 699 002	Clamp	
23	1		Screw	M5×12
24		0904 500 001	Cable consol	
25		0904 215 001	Esab label	87.5 mm
26			Screw	M6×12
27			Tube plug	
28			Screw	M6×25

SPARE PARTS KITS

Item	Qty.	Ordering no.	Denomination	Notes
401	**1**	**0904 570 880**	**Column welded kit**	
402	**1**		**Handle assembly kit**	**Includes items: 7, 8, 10, 14, 16 and 17.**
403	**1**	**0464 666 002**	**Slider mount kit**	**Includes items: 5, 9 and 21.**

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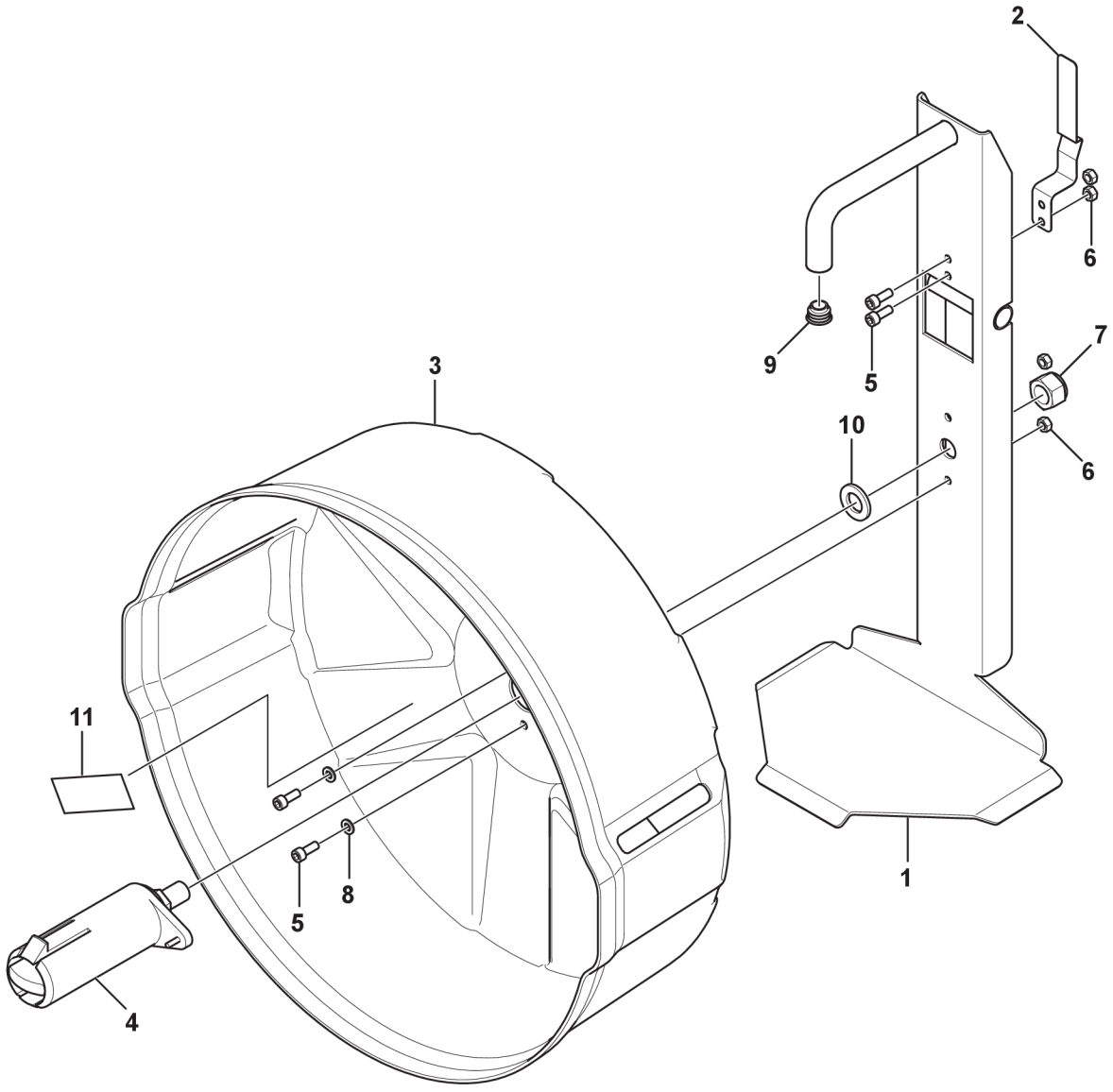
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2 ACCESSORIES SPARE PARTS

2.1 Bobbin module

Item	Qty	Ordering no.	Denomination	Notes
		0908 520 880	**Wire bobbin holder**	
1	1	0905 732 880	Bobbin frame assembly	
2	1	0904 213 001	Spring plate	
3	1	0906 066 001	Bobbin cover	
4	1	0146 967 880	Brake hub	Heavy duty
5	4		Screw	M6×16
6	4		Nut	6 BH6
7	1		Lock nut	M16
8	2		Washer	D12/6.4×1.5
9	1	0444 369 002	Tube plug	D20/15-11.5
10	1		Washer	D31/17×3
11	1	0416 236 001	Warning sign	

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2.2 Three wheeler module

Item	Qty.	Ordering no.	Denomination	Notes
		0904 557 880	**Three wheeler module**	
1	1	0904 543 880	Frame	
2	2		Screw	4×8, see item 503.
3	1		Insulation tube	See item 502.
4	2		Insulation collar-guide arms	See item 503.
5	2		Adjuster	See item 503.
6	3		Label	See item 503.
7	1	0904 540 880	Guide bar	
8	1	0904 441 001	Knob	See item 502.
9	1		Threaded bar	See item 502.
10	2		Locking nut	M10, see item 502.
11	2		Washer	D22/10.5×2, see item 502.
12	1		Link	See item 502.
13	2		Thight fitting screw	See item 502.
14	8		Washer	D12/6.4×1.5, see item 502.
15	1		Link threaded	See item 502.
16	1		Swivel	See item 502.
17	1		Adjuster block	See item 502.
18	1		Screw	M6×12, see item 502.
19	1		Locking pin	See item 502.
20	1		Compression spring	See item 502.
21	1		Screw	M12×12, see item 502.
22	2		Flange bearing	See item 502.
23	1		Versotrac high temp wheel	See item 501.
24	2		Flange bearing	See item 501.
25	1		Wheel shaft	See item 501.
26	1		Shaft	See item 502.
27	2		Screw	M6×8, see item 502.
28	1		Plate	See item 502.
29	1		Wheel frame	See item 502.
30	2		Washer	D22/6.4×4, see item 501.
31	2		Screw	M6×12, see item 501.
32	1	0904 558 001	Handle	See item 502.
33	2		Screw	M6×25, see item 502.
34	4		Locking nut	BH6
35	1		Swivel wheel shaft lock	See item 502.
36	1	0904 577 001	Level	

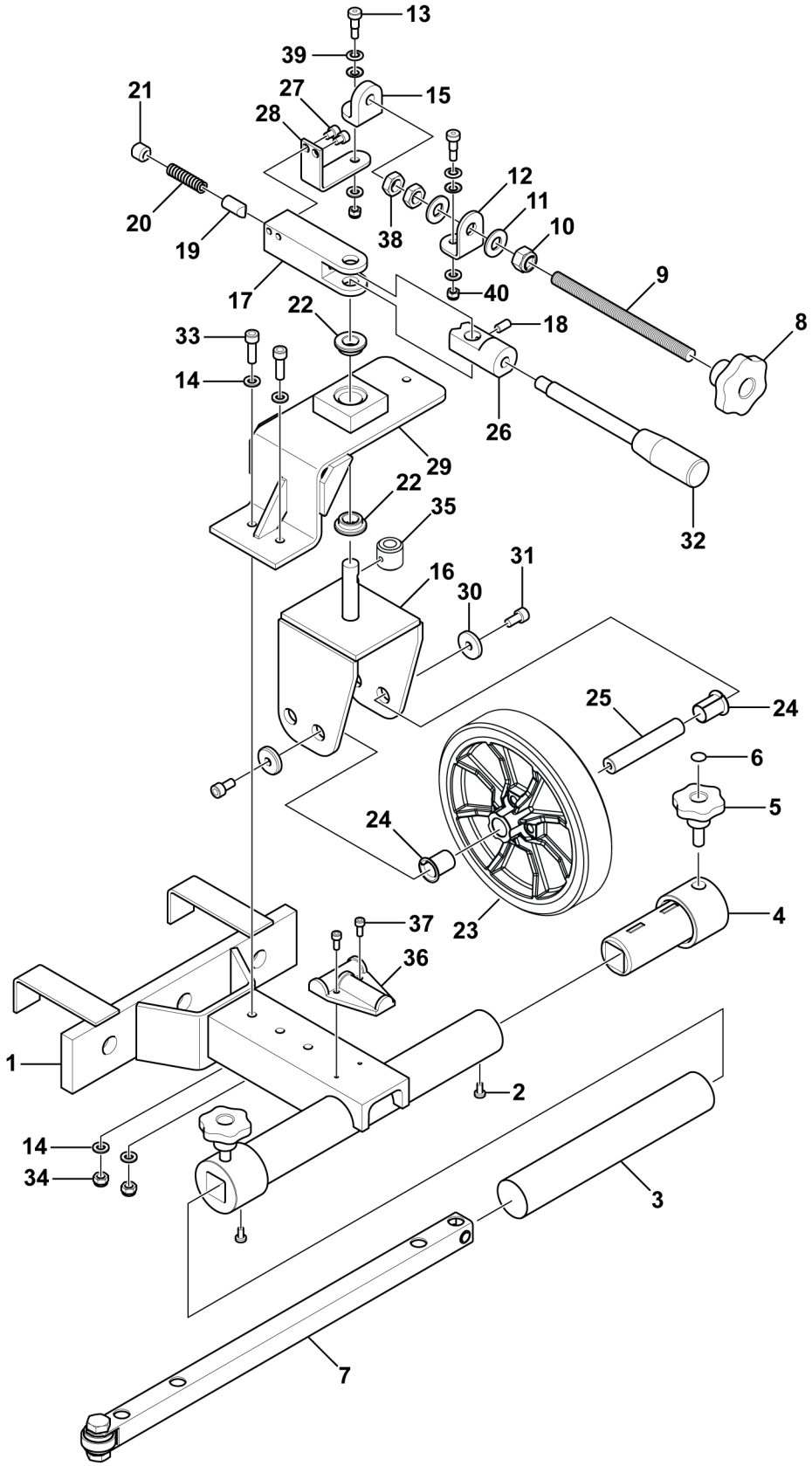
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Item	Qty.	Ordering no.	Denomination	Notes
37	2		Screw	M4×10
38	2		Nut	M10, see item 502.
39	4		Cup	A-12, 5-1, see item 502.
40	2		Nut	M5, see item 502.

SPARE PART KITS				
Item	**Qty.**	**Ordering no.**	**Denomination**	**Notes**
501	**1**	**0464 666 018**	**Wheel kit 3 wheeler module**	**Includes items: 23, 24, 25, 30 and 31.**
502	**1**	**0464 666 019***	**Wheel frame kit**	**Includes items: 3, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 26, 27, 28, 29, 32, 33, 35, 38, 39 and 40.**
503	**1**	**0464 666 010**	**Adjuster kit**	**Includes items: 2, 4, 5 and 6.**

* The kit is assembled in the factory.

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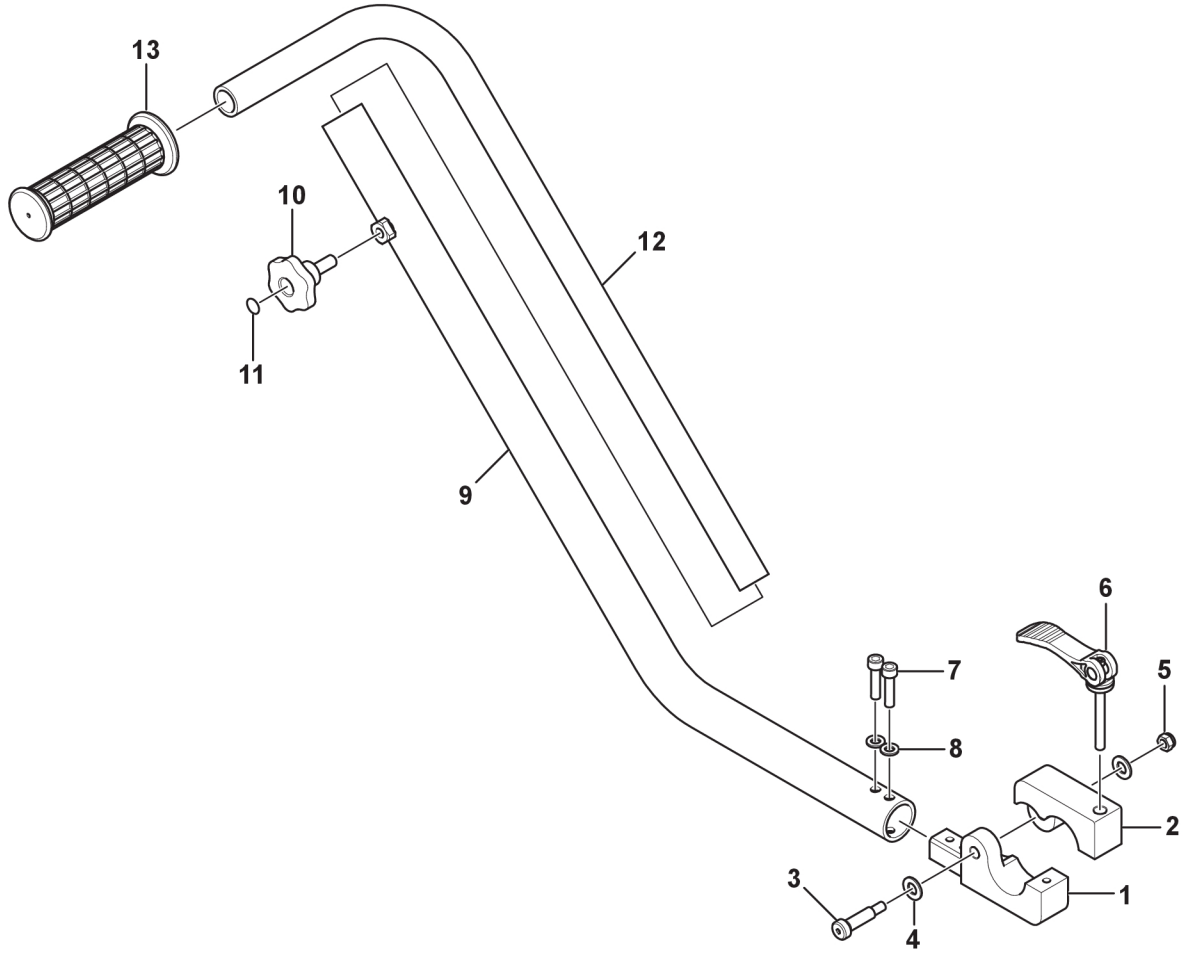
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2.3 Steering handle

Item	Qty.	Ordering no.	Denomination	Notes
		0904 537 880	**Steering handle**	
1	1	0904 532 001	Clamp bottom	
2	1	0904 531 001	Clamp top	
3	1		Pass screw	H8×25
4	2		Washer	D16/8.4×1.5
5	1		Nut	BH6
6	1	0904 533 001	Cam lever	
7	2		Screw	M6×40
8	2		Washer	D12/6.4×1.5
9	1	0904 535 880	Welded pipe	
10	1		Adjuster	See item 601.
11	1		Label	See item 601.
12	1	0904 536 001	Handle	
13	1	0218 801 201	Rubber handle	

SPARE PART KIT				
Item	**Qty.**	**Ordering no.**	**Denomination**	**Notes**
601	**1**	**0464 666 010**	**Adjuster kit**	**Includes items 10 and 11.**

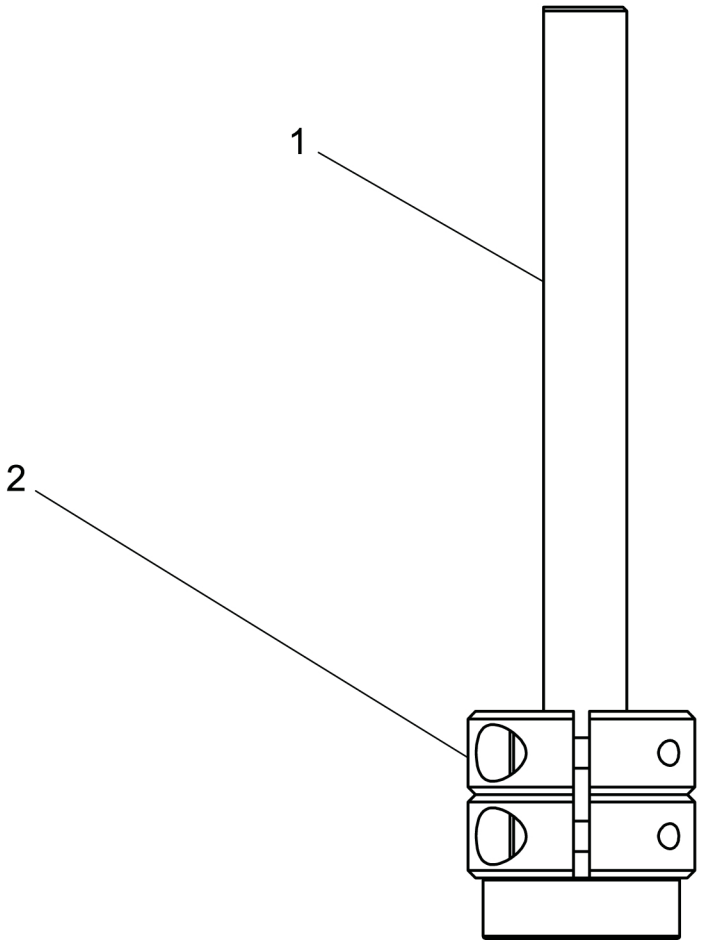
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2.4 Idling roller

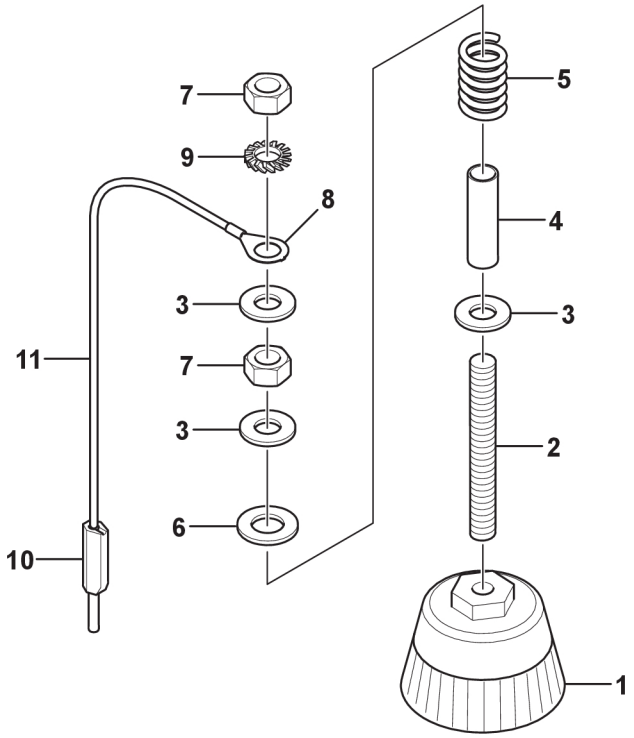
Item	Qty.	Ordering no.	Denomination	Notes
		0446 151 880	**Idling roller**	
1	1	0333 164 880	Guide roller	
2	2	0904 527 001	Tension ring	



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2.5 Work piece voltage reference brush

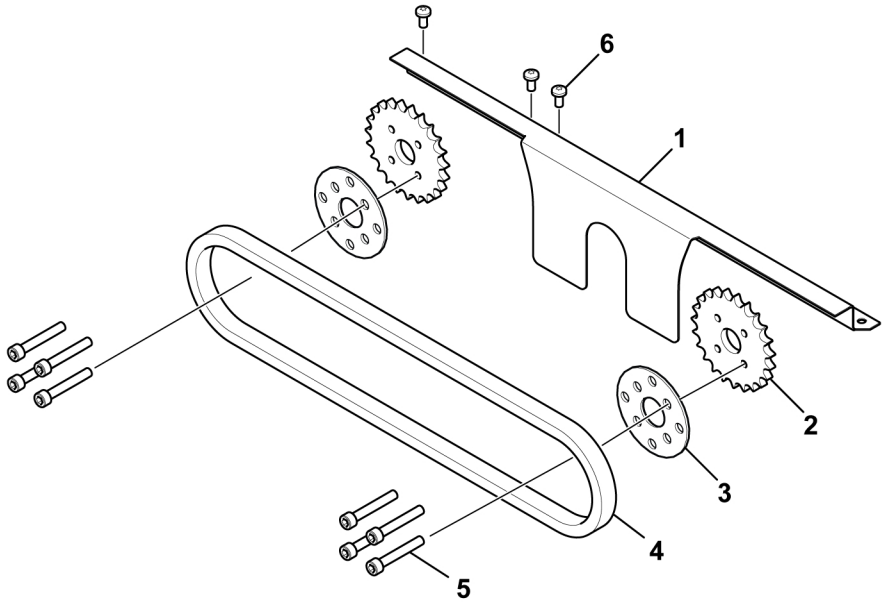
Item	Qty.	Ordering no.	Denomination	Notes
		0904 223 880	**Work piece voltage reference brush**	
1	1	0904 227 001	Cup brush	
2	1	0904 224 001	Threaded rod	
3	3		Washer	D22/10.5x2
4	1		Distance	
5	1	0904 226 001	Compression spring	
6	1		Washer	D24/13×2
7	2		Nut	8.8 M10
8	1		Cable lug ring	M10
9	1		Washer lock	AZ
10	1		Cable plug	4 mm
11	1		Cable	RX 1×2.5



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2.6 4 wheel drive kit

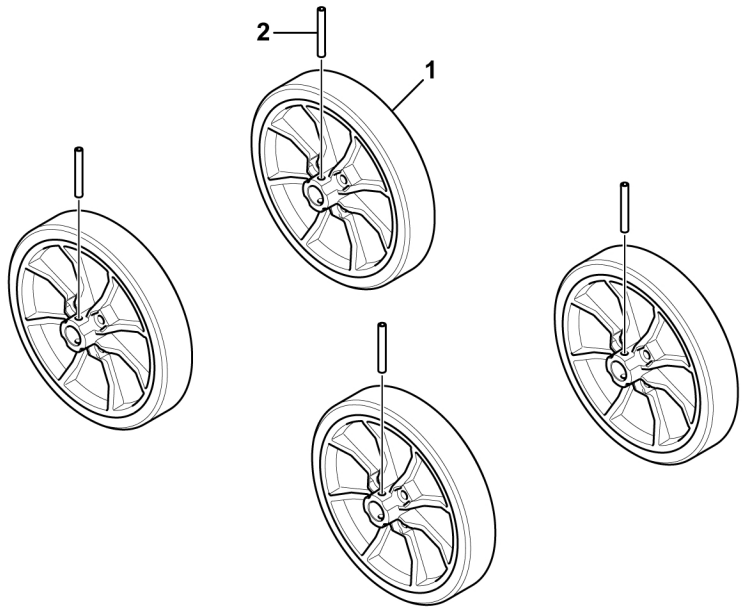
Item	Qty	Ordering no.	Denomination	Notes
		0910 053 780	**4 wheel drive kit**	
1	1	0910 048 880	Chain protection	
2	2	0910 051 001	Sprocket	
3	2	0913 240 001	Spacer	
4	1	0910 052 001	Chain	9.525 mm (3/8")
5	8	0192 238 378	Screw	M6×40
6	3	0194 291 327	Screw	M5×12



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2.7 Wheel kit

Item	Qty	Ordering no.	Denomination	Notes
		0910 531 880	**Wheel kit**	
1	4	0910 040 001	Versotrac high temp wheel	
2	4	0211 102 962	Roll pin	D5X40



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