OK Autrod 13.40

Ni-, Mo-alloyed, copper-coated wire for Submerged Arc Welding. Preferably in combination with OK Flux 10.62. For high strength steels with minimum yield strengths up to 550 MPa (in AC current up to 620 MPa), low temperature steels, fine grained steels, etc.

Specifications	
Classifications	SFA/AWS A5.23 : EF3 EN ISO 14171-A : S3Ni1Mo EN ISO 26304-A : S3Ni1Mo EN ISO 26304-B : (SUN2M2)
Approvals	CE : EN 13479 UKCA : EN 13479 VdTÜV : 12103

Approvals are based on factory location. Please contact ESAB for more information.

Typical Wire Composition %				
C	**Mn**	**Si**	**Ni**	**Mo**
0.11	1.63	0.16	0.86	0.51